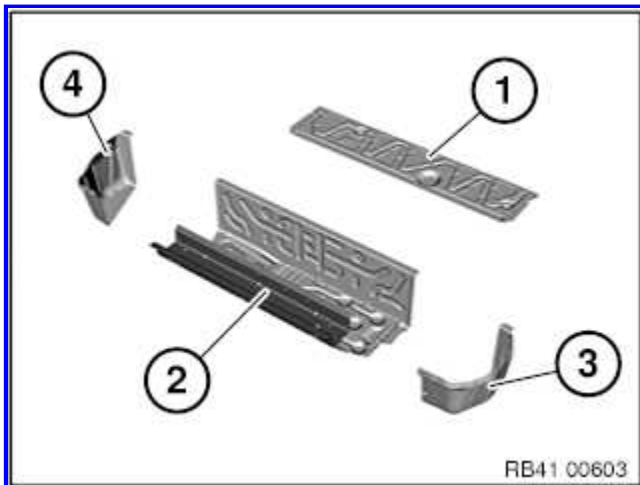


41 12 557**Replacing middle luggage compartment floor (tail panel has been removed)**

Read contents of [Body, General](#).

Observe procedure of [repair stage 3](#).

[Strip down vehicle](#)



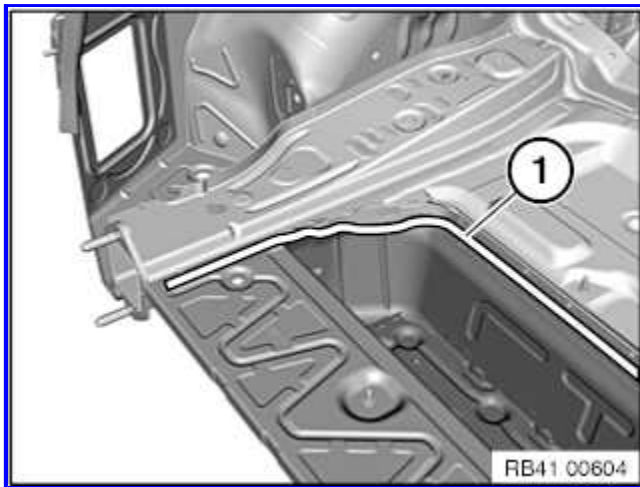
Following new body parts are required (refer to Electronic Parts Catalogue):

- (1) Luggage compartment floor, rear
- (2) Luggage compartment well
- (3) Luggage compartment well, left
- (4) Luggage compartment well, right

Following [consumables](#) are required:

Material	Quantity
Adhesive K5a	1
Blind rivets N3	7
Blind rivets N6	6
EMC screws	4
Cleaning agent R1	1
Sealant D1	

Removal of luggage compartment floor, middle



Operation is described on the left side. Right side identical.
Open welded connections in area (1) and remove luggage compartment floor.



New part preparation luggage compartment well

Loosen component not required (cross member) from luggage compartment well.

Adjust new part in conjunction with luggage compartment floor and secure.

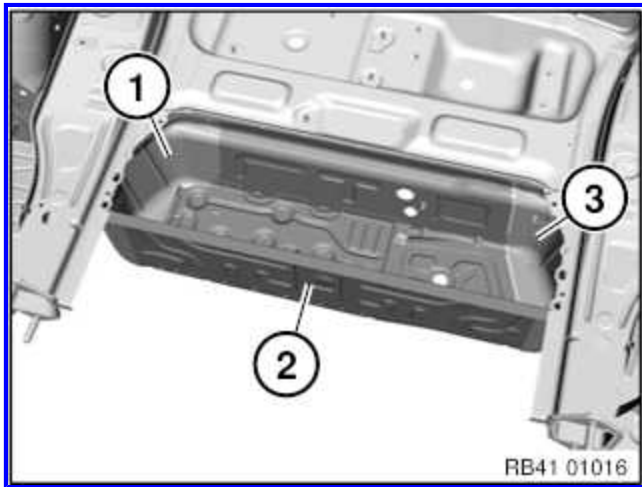
Installation of luggage compartment well

Install new parts and weld the same as series

(1) Luggage compartment well, left

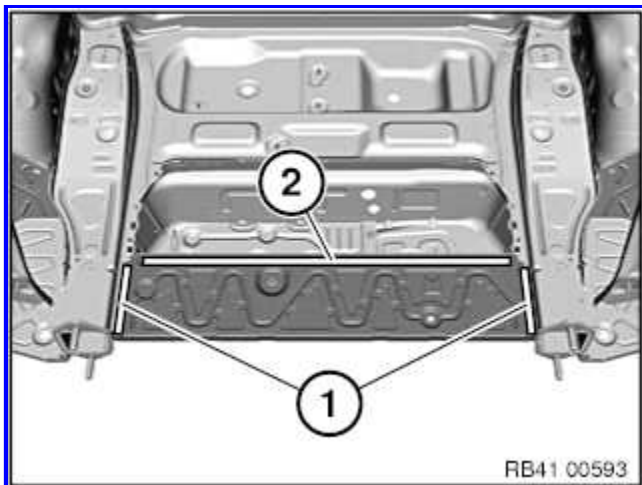
(2) Luggage compartment well

(3) Luggage compartment well, right



New part preparation luggage compartment floor, rear

Adjust new part in conjunction with tail panel and secure



In areas (1) and (2) set 4.2 mm dia. bore holes for blind rivets.

Area	Number	Rivet type
1	3 each	Blind rivet N6
2	7	Blind rivet N3

Remove new parts and deburr bore holes.

Important!

Do not grind new part and body in area of bonding surfaces.

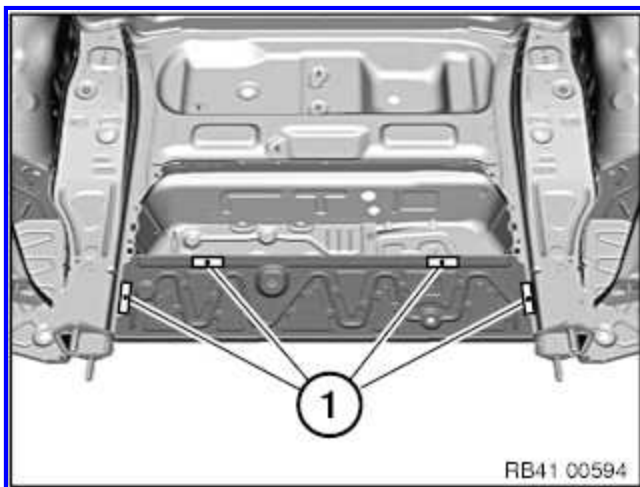


Installation of luggage compartment floor, rear

Clean all bonding surfaces with cleaning agent R1.

Apply adhesive to bonding surfaces.

Install new part and rivet with blind rivets.



After hardening of the adhesive install [4 EMC screws](#) in areas (1).